

# 12DWV-825

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## **DWV Series for Diesel Generator application**

#### **POWER RATING**

Engine Speed	Turns of Operation	Engine Gross Power		
Engine Speed	Type of Operation	kW	PS	
4500 ***	Prime Power	660	898	
1500 rpm	Standby Power	725	986	
4000	Prime Power	756	1028	
1800 rpm	Standby Power	832	1132	

- The engine performance is as per ISO 3046. Type of operation is based on ISO 8528.
- Prime power is available for an unlimited number of hours per year in a variable load application.
- The permissible average power output over 24 hours of operation shall not exceed 80% of the prime power rating.

Engine Specifications		Fuel Consumption Data					
						( Liter/ Hour )	
<ul> <li>Engine Type</li> </ul>	V-type, 4 strokes,	Speed	150	00 rpm	180	00 rpm	
	water-cooled, Turbocharged	Rating	Prime	Standby	Prime	Standby	
	air-to-air intercooled		660 kW	725 kW	756 kW	832 kW	
<ul> <li>Combustion type</li> </ul>	Direct injection	100% Load	165.2	181.5	193.4	212.9	
<ul> <li>Cylinder Type</li> </ul>	Wet liner	75% Load	118.2	129.6	138.2	152.1	
<ul> <li>No. of Cylinders</li> </ul>	12	50% Load	86.5	95.2	101.3	111.5	
○ Bore x stroke	128 ×142 mm	25% Load	55.1	60.4	64.4	71.0	
<ul> <li>Displacement</li> </ul>	21.93 liter						
<ul> <li>Compression ratio</li> </ul>	14.6 : 1						
<ul> <li>Firing order</li> </ul>	1-12-5-8-3-10-6-7-2-11-4-9	Fuel Syste	m				
<ul> <li>Injection timing</li> </ul>	16 °BTDC	○ Injection pump Direct Injection ty		ре			
<ul> <li>Dry weight</li> </ul>	Approx.1575 kg	<ul> <li>Governor</li> </ul>		Elec	Electronic type		
<ul><li>Dimension(LxWxH)</li></ul>	1717 × 1389 × 1288 mm	<ul> <li>Feed pump</li> </ul>		Mec	Mechanical Type		
<ul> <li>Rotation</li> </ul>	Anti-clockwise	<ul> <li>Injection nozzle</li> </ul>		Mult	Multi-hole type		
	(Face to the flywheel)	<ul> <li>Injection pressure</li> </ul>		27 N	MPa (270 kg/cm <sup>2</sup> )		
<ul> <li>Fly wheel housing</li> </ul>	SAE NO. 1	<ul> <li>Fuel filter</li> </ul>		Full	III Flow, Cartridge Type		
<ul> <li>Fly wheel</li> </ul>	SAE NO. 14	<ul> <li>Used fuel</li> </ul>		Dies	Diesel fuel oil		

	Lubrication System	
Overhead valve	<ul> <li>Lub. Oil Grade</li> </ul>	AFI - CF-4 oil
Intake 1, exhaust 1 per	<ul> <li>Lub. Oil Pan Capacity</li> </ul>	Min 41, Max 57 liter
Cylinder	<ul> <li>Max. allowable Oil Temp</li> </ul>	120 degree C.
Intake. 0.3 mm	<ul> <li>Oil pressure</li> </ul>	Min. 300 kPa (3.0 kg/cm <sup>2</sup> )
Exhaust 0.4 mm		Max. 650 kPa (6.5 kg/cm <sup>2</sup> )
	<ul> <li>Oil Consumption Rate</li> </ul>	≤ 1.2 g/kWh
	Intake 1, exhaust 1 per Cylinder Intake. 0.3 mm	Overhead valve  Intake 1, exhaust 1 per  Cylinder  Intake. 0.3 mm  Exhaust 0.4 mm   C Lub. Oil Grade  Lub. Oil Pan Capacity  Max. allowable Oil Temp  Oil pressure



Cooling System		Engineering	Data				
<ul> <li>Cooling method</li> </ul>	Fresh water forced type			1500 rpm		1800 rpr	m
<ul> <li>Water Pump</li> </ul>	Centrifugal, belt driven	<ul><li>Media Flow</li></ul>		Prime	S/B	Prime	S/B
<ul> <li>Water capacity</li> </ul>	23 liter (engine only)	Combustion Air	m3/min	52.2	57.4	61.1	67.4
<ul> <li>Max. Water Temp</li> </ul>	99 degree C.	Exhaust Gas	m3/min	135.8	149.1	159.0	174.9
<ul> <li>Thermostat</li> </ul>	Open 71°C / Full 83°C	Cooling Fan	m3/min				
<ul> <li>Water Pump flow</li> </ul>	650 liter/min						
<ul> <li>Cooling Fan</li> </ul>	Blade 7, Dia 915 mm	<ul> <li>Heat Rejection</li> </ul>					
		to Exhaust	kW	548	602	629	692
		to Coolant	kW	218	239	249	275
		to Intercooler	kW	165	181	190	208
Intake & Exhaust Sy	stem	to radiation	kW	67	73	76	84

#### ilitake & Exhaust System

○ Max air restriction Clean 2 kPa / Dirty 5 kPa

○ Exhaust back pressure Max 6 kPa

Electric System		Conversion Table	
<ul> <li>Charging generator</li> </ul>	28 V × 45 A (1260 W)	in. = mm $\times$ 0.0394	$lb/ft = N.m \times 0.737$
<ul> <li>Voltage regulator</li> </ul>	Build-in type	$PS = kW \times 1.3596$	U.S. gal = lit. $\times$ 0.264
<ul> <li>Starting motor</li> </ul>	24 V × 9 kW	$psi = kg/cm2 \times 14.2233$	kW = 0.2388 kcal/sec
<ul> <li>Battery Voltage</li> </ul>	24 V	$in^3 = lit. \times 61.02$	$lb/PS.h = g/kW.h \times 0.00162$
<ul> <li>Battery Capacity</li> </ul>	200 Ah	HP= PS x 0.98635	$Cfm = m3/min \times 35.336$
		$lb = kg \times 2.20462$	

### **Engine Layout & Dimension**

